

M12 M.S. NUT 2 REQUIRED

M12 x 35 LONG HEX. HEAD STAINLESS STEEL SET SCREW WITH LOCK NUT (2 REQ'D).

2mm CHAMFER

ARRANGEMENT

INSULATED SPIGOT.

LANTERN.

S.L. COLUMN

SPIGOT APPLICATION

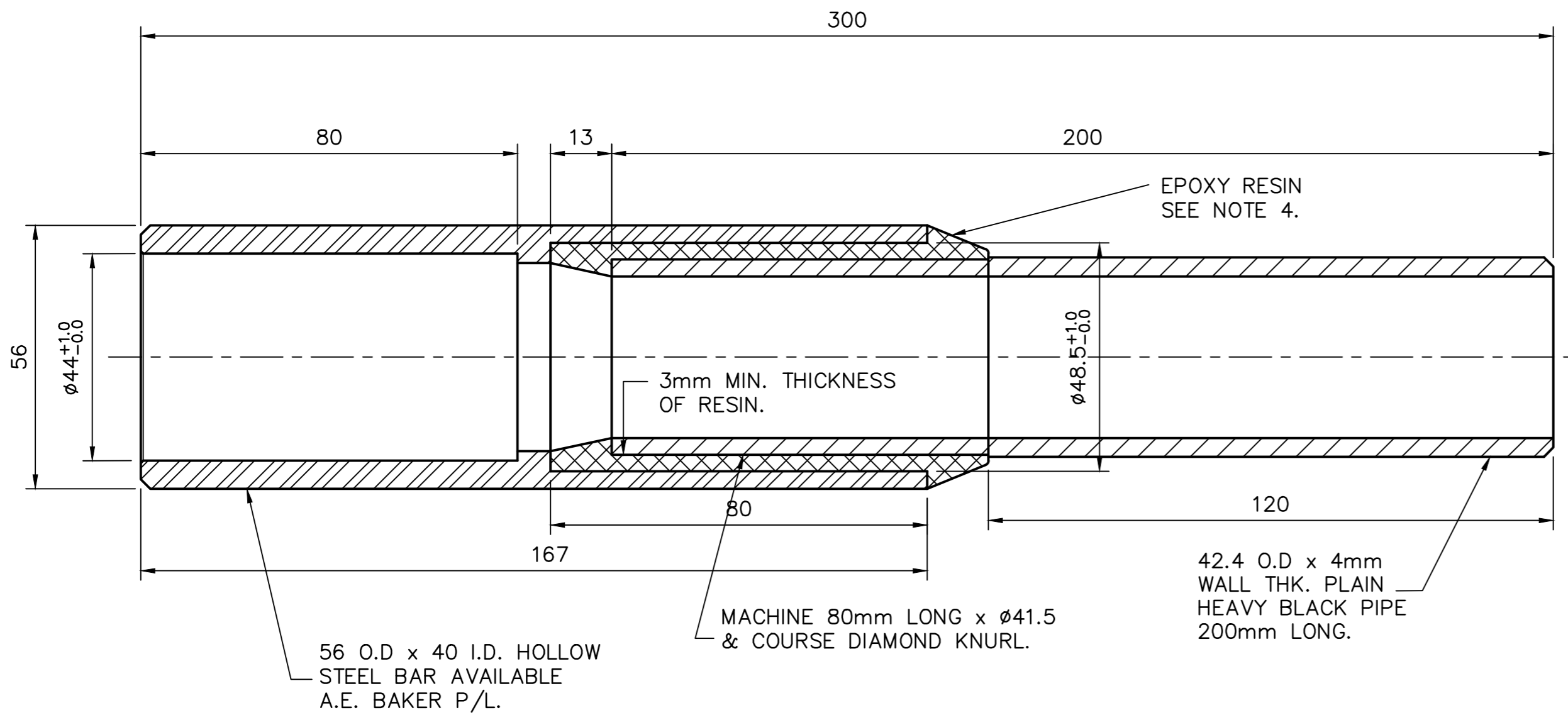
REFERENCE DRAWINGS

STEEL CURVED BRACKET ARM ST'DS IN-GROUND MOUNTED	B1-66272
STEEL CURVED BRACKET ARM ST'DS BASE PLATE MOUNTED	B1-66273
STEEL CURVED BRACKET ARM ST'DS 4.5m-6m O.R. IN-GROUND MTD	B1-66637
STEEL CURVED BRACKET ARM ST'DS 4.5m-6m O.R. BASE PLATE MTD	B1-115041

NOTES

1. ALL WELDING TO BE IN ACCORDANCE WITH A.S. 1554, PART 1.
2. STEELWORK TO BE HOT DIP GALVANISED TO A.S. 1650 BEFORE MOULDING.
3. ALL BURRS & SHARP EDGES ARE TO BE REMOVED BEFORE GALVANISING. AFTER GALVANISING, REMOVE ANY EXCESS GALVANISING FROM MATING PARTS.
4. EPOXY RESIN TO HAVE MINIMUM COLD CURING PROPERTIES EQUIVALENT TO CIBA-GEIGY ARALDITE LC 177 RESIN AND HARDENER.
5. INSULATION LEVEL BETWEEN INNER AND OUTER TUBES SHALL BE TESTED AT 3500 VOLTS A.C. FOR ONE MINUTE TO A.S. 3100, SECTION 8. EVIDENCE OF COMPLIANCE SHALL BE PROVIDED.
6. IF ANY MATERIAL SIZE AS DETAILED ON AUSGRID DRAWING IS TO BE CHANGED, PRIOR APPROVAL MUST BE OBTAINED FROM AUSGRID.

SECTION THROUGH SPIGOT



CAD DRAWING
DO NOT MANUALLY AMEND
AMENDMENTS
1. NEW AUSGRID BORDER & LOGO ADDED.
RLAALAA 09-10-2013
APPROVED T.LAMPARD



SCALE	1:1
DESIGNED	
DRAWN	P.J.H.
CHECKED	P.H.
APPROVED	MC-EC P.H.
DATE	September 99
PROJECT NUMBER	
PROJTRAK NUMBER	

INSULATED SPIGOT FOR "V" CATEGORY LANTERN ON STEEL LIGHTING COLUMN ARRANGEMENT & DETAILS

SIZE	DRAWING No	SHEET	AMD
A2	125149	1	1