



238567\_02R00

FINISH: N/A

SHEET SIZE A3

All Welds to conform to AS 1554 sections 1 to 6, Cat.GP & 2B, unless specified otherwise.  
**Min Weld Size**    **Thickness of thinnest part**    **Min.weld size**  
 ≤ 6mm    ≤ 6mm    Thinnest mat. thickness  
 > 6mm to 8 mm    6 mm  
 > 10 mm    Thinnest mat. less 2 mm  
 Butt weld DDT to be "Incomplete penetration butt weld"

TOLERANCE UNLESS OTHERWISE STATED  
 LINEAR    ANGULAR  
 1 ±1 (0-2000)    1 ±1°  
 1 ±3 (>2000)    1.0 ±1°  
 1.0 ±0.5    1.00 ±0.05°  
 1.00 ±0.05



WILSON  
 TRANSFORMER  
 CO. PTY. LTD.  
 ACN 004 216 979

DESCRIPTION

**KIOSK TRANSFORMER 600kVA**

SCALE 1:16

PAGE 2 OF 4

FILE NO.

**881-A007-11**

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

REV

**J**